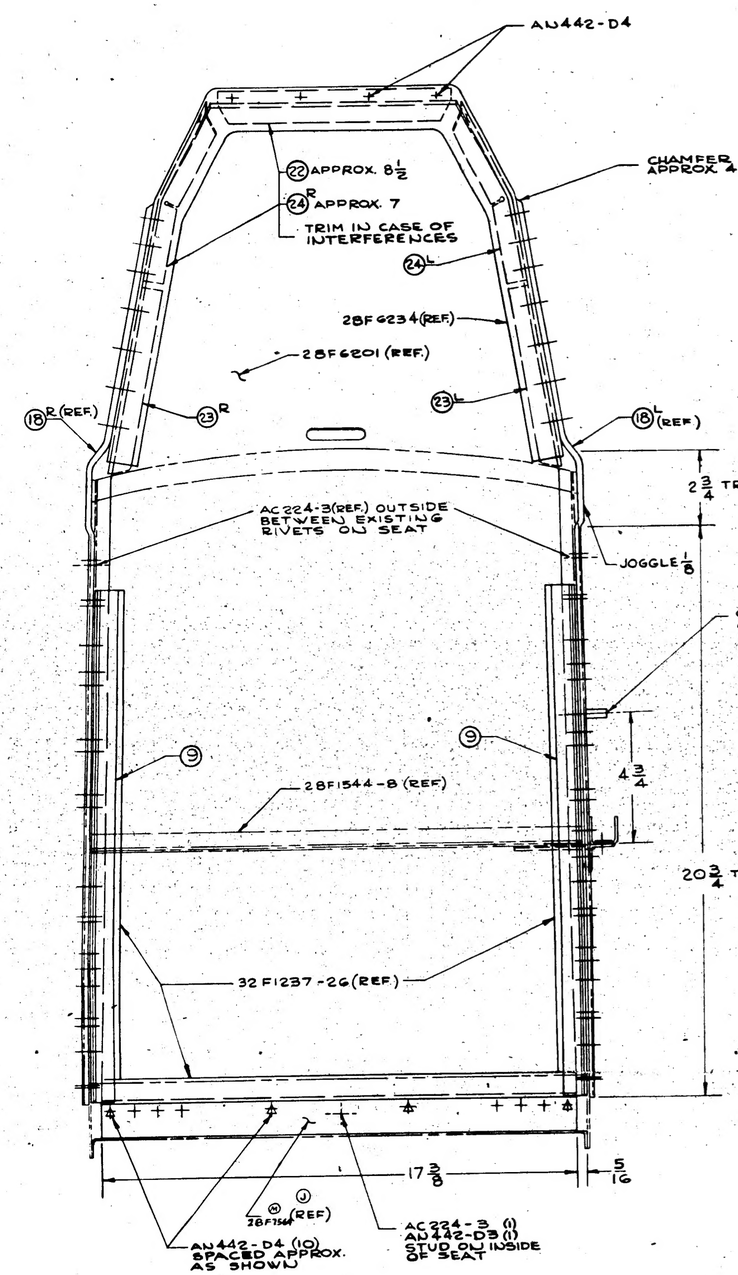
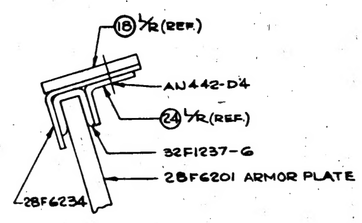
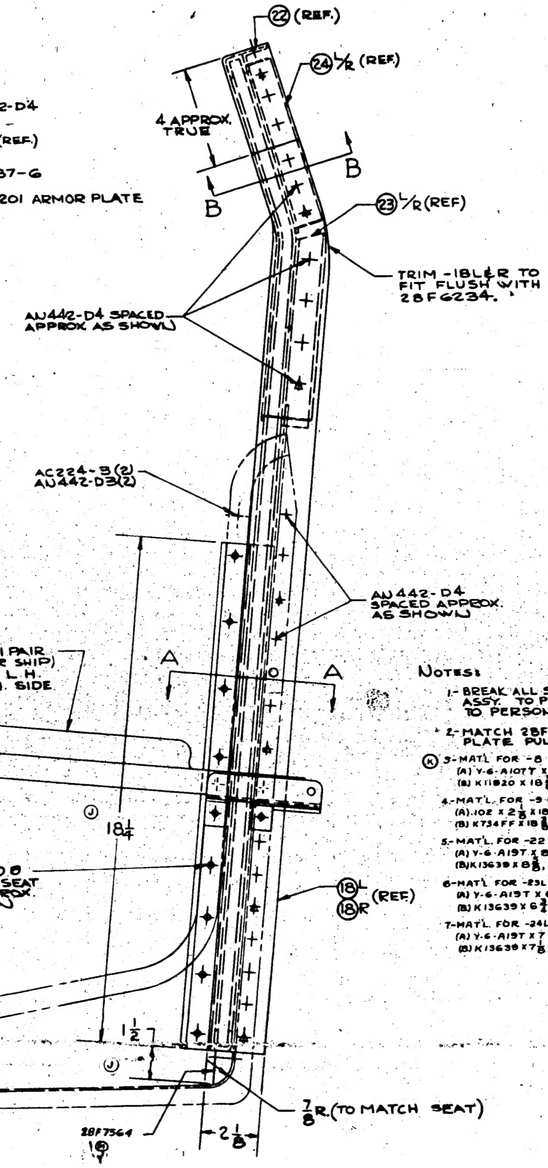




SECTION B-B
SCALE 12" = 1'-0"



NOTES:

1- BREAK ALL SHARP EDGES BEFORE ASSY. TO PREVENT INJURY TO PERSONNEL OR CLOTHING.

2- MATCH 28F6234 TO ARMOR PLATE PULLING SIDES TO FIT.

K 3- MAT'L FOR -8 MAY BE-
(A) Y-6-A17T X 18 3/8, OR
(B) K11820 X 18 3/8, AL AL EXTR., SPEC QQ-A-354-T

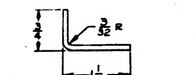
4- MAT'L. FOR -9 MAY BE-
(A) .102 X 2 1/2 X 18 3/8, 24ST ALC, SPEC QQ-A-362-T, OR
(B) K734FF X 18 3/8, AL AL EXTR, SPEC QQ-A-354-T.

5- MAT'L. FOR -22 MAY BE-
(A) Y-6-A19T X 8 3/8, OR
(B) K13639 X 8 3/8, AL AL EXTR, SPEC QQ-A-354-T.

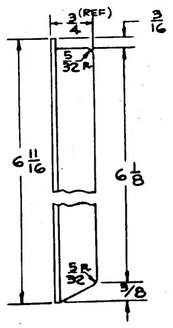
6- MAT'L FOR -23L & 23R MAY BE-
(A) Y-6-A19T X 6 1/2, OR
(B) K13639 X 6 1/2, AL AL EXTR, SPEC QQ-A-354-T

7- MAT'L FOR -24L & -24R MAY BE-
(A) Y-6-A19T X 7 3/8, OR
(B) K13639 X 7 3/8, AL AL EXTR, SPEC QQ-A-354-T.

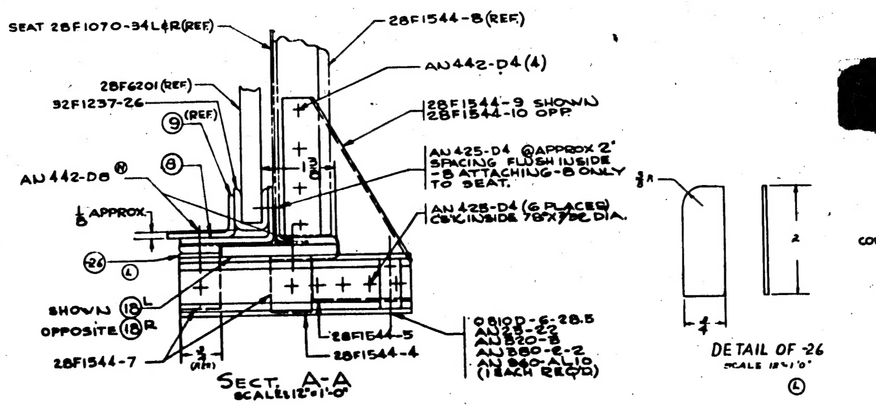
MKT	ALTERATIONS	DATE	BY	MKT	ALTERATIONS	DATE	BY
	AN442-D8 NO WT. CHG.	10-8-41	WDB	G	REDRAWN REVISED REF. ON AIRPLANE NO WT. CHG.	5-3-43	
				H	AN FDGE-RR WAS-8, DIM. 1 1/8 WAS 1 1/8, DIM. 18 1/8 WAS 18 1/8, DIM 8/32 R 1 1/2 WAS K1182 X 18 1/2 WAS KIABR 18 1/8, K1345FF X 18 1/8 WAS K1345FF X 18 1/8 -23 WAS -6 PER -3 X 1/8 ALCLAD, MOD. W/LIMS	7-23-43	ARMY E.O. 21067
				K	IN B/M, FOR -8, REPLACED "K1182 X 18 3/8 AL AL 24ST" WITH "NOTED" FOR -8 BORDER "K1182 X 18 3/8 AL AL 24ST" WITH "NOTED" FOR -23 REPLACED "K1182 X 18 3/8 AL AL 24ST" WITH "NOTED" FOR -24 REPLACED "K1182 X 17 3/8 AL AL 24ST" WITH "NOTED" ON FACE ADDED TYPICAL CROSS-SECTION ON -8 & NOTES #3 TO #7 INCL. WT. CHG. 2.16	8-8-43	
				L	-24, 0.062 X 7/8 X 8 1/8 ALCLAD BRACKET (1) REQ. -24 ONLY WAS AN960-AL10 (1) REQ. -24 ONLY ADDED DIM. 3.16 (REF.) & DETAIL-24. WT. CHG. 0.06	8-24-43	
				M	IN B/M & FACE REV. -18 3/4 TO 18 1/4 AL ALLOY BAR SPEC 24ST WITH TOLERANCE WT. CHG. -1.28	9-16-43	
				N	AN442-D8 (SPECS.) WAS		



K TYPICAL CROSS-SECTION OF -8
SCALE 12" = 1'-0"



DETAIL OF -23L
-23R OPPOSITE
SCALE: 12" = 1'-0"



SECT. A-A
SCALE: 12" = 1'-0"

H 371

J	P37-28	8-8-43					
H	P37-28	8-8-43					
G	P37-28	10-8-41					
F	P37-28	10-8-41					
E	P37-28	10-8-41					
D	P37-28	10-8-41					
C	P37-28	10-8-41					
B	P37-28	10-8-41					
A	P37-28	10-8-41					
REV. LTR.	MODEL	ITEM PART NO.	DATE				
	28F6230	10-22-41	6476				
SUPPLANTS 28F							
SUPPLANTED BY							
SCALE							
1/8							
STAMP PART NUMBER BEFORE SHIPPING							

NO. (3) 464
(N-36 S.0.943-46-20)
M.C.R. 155 & ON
CONT. # 77719 & # 88476
1-MCR # 155

PART NO.	STOCK	MATERIAL	SPEC.	LIT	DIM	LIT	DIM	LIT	DIM	LIT	DIM
				REQ.		REQ.		REQ.		REQ.	
				-8		-8		-8		-8	
				-9		-9		-9		-9	

PARTS LIST PER ASSY.

A.C.					
ARMY	ZF-28-010				
NAVY					
NEXT THEAT					